Leave everyday life behind and escape to Tuscany! Known for its beautiful landscapes, its rich artistic legacy and vast influence on high culture, Tuscany is widely regarded as the true birthplace of the Italian Renaissance, and has been home to some of the most influential people in the history of art and science. Visitors to Tuscany come for many reasons. Many come in search of fine art, others to explore the extraordinary countryside with charming medieval hill towns and sweeping hillsides full of vineyards. Join us as we explore the endless opportunities that Tuscany has to offer.

For more details and reservations contact:
Karen Groh at the Lebanon Valley Chamber of Commerce
E-mail: kgroh@lvchamber.org
Telephone: (717) 273-3727 ext. 101

Reservations can also be made on our online booking engine
www.aventuraworld.com/booking. The group booking code is: WDGFRT

We recommend Cancel For Any Reason Insurance - see registration form for details.
TUSCANY, ITALY
9 Days from $2,999 air & land

(7) Montecatini Terme

TOUR FEATURES
- ROUND TRIP COACH TRANSPORTATION - Coach transportation from Lebanon, PA*
- ROUND TRIP AIR TRANSPORTATION - Air transportation from New York
- FIRST-CLASS ACCOMMODATIONS - Hotel accommodations for 7 nights
- SUPERB CUISINE - 10 included meals consisting of 7 buffet breakfasts and 3 dinners
- SIGHTSEEING TOUR PROGRAM - Sightseeing, including local guide and all entrance fees as follows: Full day guided tour of Florence, Full day excursion to Pisa and Lucca, including the Leaning Tower, Duomo and the Baptistry, Full day tour of Siena, Full day excursion to San Gimignano and the Chianti region including wine tasting. Optional tours available
- CULTURAL DISCOVERY SERIES - Our program encompasses cultural connections, in-depth learning on the local economy and social systems, and interaction with locals such as a visit to the artisans' workshops in the Oltrarno district in Florence, wine tasting in the Chianti region, and an authentic local dinner at a countryside estate
- PROFESSIONAL TOUR DIRECTOR - Assistance of a professional Tour Director for the entire length of the tour upon arrival in Italy
- DELUXE MOTORCOACHES - Touring by private deluxe air-conditioned motorcoach
- BAGGAGE HANDLING AND TRANSFERS - Baggage handling for one piece of checked luggage outside of the airport

OPTIONAL ROME EXTENSION TOUR FEATURES
- FIRST-CLASS ACCOMMODATIONS - Hotel accommodations for 2 nights
- SUPERB CUISINE - 2 included meals consisting of 2 buffet breakfasts
- SIGHTSEEING TOUR PROGRAM - Sightseeing, including local guide and all entrance fees as follows: City tour of Ancient Rome. Optional tours available
- PROFESSIONAL TOUR DIRECTOR - Assistance of a professional Tour Director for the entire length of the tour
- DELUXE MOTORCOACHES - Touring by private deluxe air-conditioned motorcoach
- BAGGAGE HANDLING AND TRANSFERS - Baggage handling for one piece of checked luggage outside of the airport

DESTINATION HIGHLIGHTS
- Extended stay in one location • Explore medieval town of Montecatini Terme • Enjoy scenic drives through gentle rolling hills of Tuscany • Admire Renaissance art and architecture of Florence • Marvel at legendary Leaning Tower of Pisa • Visit Piazza dei Miracoli, a World Heritage Site, including Pisa Baptistery of St. John & Duomo • Visit medieval towns of Lucca, Siena & San Gimignano • Experience magic and spectacular scenery of Cinque Terre, a UNESCO World Heritage Site • Discover Chianti Classico wine region • Enjoy wine tasting • Tour eternal city of Rome • Discover amazing Vatican City, including Vatican Museum & Sistine Chapel

Day 1 Depart USA Depart from New York on an overnight flight to Tuscany, Italy. Meals and refreshments served on board.

Day 2 Arrive Italy/Montecatini Upon arrival proceed to baggage claim. After clearing customs, you will be met by our professional tour director and transferred to your hotel in Montecatini. You can spend the rest of the day at leisure. Have a welcome cocktail and briefing at 7:00 PM in the hotel. Tonight, dinner is at the hotel. (D)

Day 3 Montecatini - Florence Tour Today's tour will take you to Florence, a magical and magnificent city known for its art, history and culture. Your walking tour will take you through streets and piazzas lined up with elegant Renaissance-style buildings and gorgeous marble sculptures, fine leather and jewelry stores, and restaurants serving delicacies that have made the Tuscan cuisine famous worldwide. See the Cathedral, whose gigantic “cupola” is the symbol of Florence’s artistic achievements, the Baptistry (from outside) with its fine bronze doors adorned with the famous gates of Paradise and the Piazza della Signoria. Next, take part in our Cultural Discovery Series - Visit the artisans’ workshop in the vibrant Oltrarno district and see how local artists use centuries-old techniques when creating art, jewelry, and leather. Enjoy free time for shopping or visiting some of the numerous museums and art galleries. (B)

Day 4 Montecatini - Lucca and Pisa Tour Today, enjoy a tour to Lucca and Pisa. Lucca is a peaceful place with narrow lanes that wind among the medieval buildings, opening suddenly to reveal churches, tiny piazzas, and many other reminders of the city’s long history, including a Roman amphitheater. This town is well known for its magnificent 16th and 17th century ramparts, which having remained intact, encircle its narrow streets which are lined with many medieval buildings. In the afternoon, we continue to Pisa to
Montecatini

see its incredible Leaning Tower. It is 14 feet off center at the top because of settling after construction was started in 1173. Your visit of Pisa will also include a sightseeing tour of Pisa’s Campo dei Miracoli, or Field of Miracles, to see the Baptistery and Duomo (entrance included); all are fine examples of the Pisan-Romanesque architectural style. Later, visit a Tuscan farmhouse, meet the family members and learn about their organic farming on the guided tour of the estate. Later on enjoy music and delicious dinner in this lovely countryside estate - Cultural Discovery Series. (B,D).

Day 5 Montecatini - Siena Tour
After breakfast, transfer to Siena for your full-day tour. Set in the most beautiful Tuscan countryside of rolling hills, lush vines, and gray-green olive trees. Siena offers much to see, from the fine palaces that line the narrow cobbled streets and the superb Duomo, to the celebrated Piazza del Campo where the famed Palio horse race is run yearly. Enjoy the Piazza del Campo, the ancient Tuscan capitol, a fascinating art town. Take time to explore the museums and churches of Siena and the glamorous shops of the Via dei Banchi di Sopra. (B)

Day 6 Montecatini
Enjoy a day of leisure or join the optional full day excursion to Cinque Terre. After breakfast, depart from your hotel and transfer by coach to the train station of La Spezia. By train, you will discover the renowned region called Cinque Terre (Five lands in Italian), taking its name from the five villages nestled on the cliffs which overlook a blue sea and a coastline of astounding beauty. Our first stop will be the village of Manarola, the smallest "Borgo" after Corniglia, but with a nice tiny square and a lovely view of the coast. Some time for a coffee and we take the train to reach our second stop Vernazza. Last destination is Monterosso, the biggest village, where you will have time for your lunch in one of the typical restaurants or cafes facing the sea. This afternoon you will take the train back to La Spezia and by coach drive back to Montecatini. (B)

Day 7 Montecatini - San Gimignano & Chianti Region Tour
Today, enjoy a tour to San Gimignano, a town of Etruscan origin. Built by noble families, the fourteen remaining towers that line the ramparts look like medieval skyscrapers. As we drive south through the Italian wine country of Chianti this afternoon, your stop will include a winery to taste the superb local wine. Together we will learn what makes a Chianti Classico - Cultural Discovery Series. This day is sure to be a highlight! (B)

Day 8 Montecatini
Spend the day at leisure to explore Montecatini on your own, enjoy a spa treatment or just relax. Tonight we will enjoy a farewell Tuscan feast at the hotel. (B,D)

Day 9 Montecatini to USA or extend your stay with an optional Rome extension
This morning transfer to the airport for your return flight home, taking with you many wonderful memories of Italy. (B)

OPTIONAL ROME EXTENSION:

Day 9 Montecatini/Rome - City Tour
Following breakfast we will say farewell to Montecatini as we board our deluxe motor coach and head to Rome, as in Italy all roads lead to Rome. This afternoon is dedicated to a guided tour of Ancient Rome, by bus and on foot with a stop at the Coliseum (entrance not included), Roman Forum, Piazza Venezia, Trevi Fountain and the Pantheon. This evening enjoy some free time as the city comes to life. (B)

Day 10 Rome
Enjoy breakfast this morning. Today is yours to explore. You might want to consider experiencing Rome from an “open air motocoach” on a Hop On & Hop Off bus. Or perhaps enjoy an optional guided tour of the Vatican Museum and the Sistine Chapel. To avoid the long lines, our group will have reservations and will make our tour much more enjoyable. This afternoon is yours to explore and enjoy. Perhaps you will take in a walk where you can see the: Piazza Popolo, Spanish Steps, or the Piazza Navona. (B)

Day 11 Rome to USA
After breakfast we will bid farewell to this amazing city as we transfer to the Rome airport for your return flight home. (B)

TOUR ACTIVITY LEVEL EASY 1 2 3 4 5 ACTIVE

TOUR PRICE

*Tour price is $2,999 per person, double occupancy including round trip coach transport from Lebanon, PA to New York with a minimum of 20 passengers.

For single occupancy, add $699 (limited availability)

Fuel surcharges of $536 per person are included in the price. Taxes and other fees are currently $150 per person and are additional. Fuel surcharges and taxes are valid at the time of printing but are subject to change.

The price of $2,999 is an early bird special if the program is reserved with a deposit by April 29, 2022. The price increases by $100 per person ($3,099) after this date.

Please note: Though rare, it may be necessary to substitute hotels and adjust itineraries at guide’s discretion due to local conditions.

OPTIONAL ROME EXTENSION:
Rome Extension: $699 Double Occupancy or $998 Single
# REGISTRATION FORM

**LEBANON VALLEY CHAMBER OF COMMERCE | TUSCANY, ITALY | NOVEMBER 1 – 9, 2022**

We strongly recommend registration via our online booking engine www.aventuraworld.com/booking. Please use booking code: WDGFRT

Please complete the form below (one per passenger) and e-mail it with a clear color copy of your passport information page to Karen Grohat at kgroh@lvchamber.org. We strongly recommend registration via our online booking engine www.aventuraworld.com/booking. Please use booking code: WDGFRT

Please write legibly - names must be listed as they appear on your passport

Name: Mr. /Mrs. /Ms.: __________________________ __________________________ Date of Birth: _____/_____/______

First/Middle Name Last Name

Passport#: __________________________ Country of Issue: __________________________ Expiration date: _____/_____/______

Mailing Address: __________________________ City: __________________________ State: _______ Zip: _______

Email Address: __________________________ Home Phone: __________________________ Cell Phone: __________________________

Rooming as: Single occupancy (+$699) Double/Twin occupancy with: __________________________

First/Middle Name Last Name

**Optional Tours**

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<tr>
<td>VATICAN MUSEUM &amp; SISTINE CHAPEL</td>
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**Optional Extension**

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<tr>
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<tr>
<td>FOR ROME EXTENSION ONLY</td>
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**Calculate Trip Cost**

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<th>Trip cost before April 29, 2022: $2,999.00</th>
<th>Trip cost after April 29, 2022: $3,099.00</th>
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<tr>
<td>Optional tours cost (from above): $________</td>
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<tr>
<td>Single supplement (if applicable): $________</td>
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**Calculate Deposit**

Deposit: $600.00 + Optional Tours $________ + Optional Rome extension $________ + Travel protection premium $________ =

**Payment Methods**

Check #: __________________________

Make checks payable to Aventura World and send to: Lebanon Valley Chamber of Commerce - 989 Quentin Rd Suite 1, Lebanon, PA 17042.

To pay and reserve online, go to: https://www.aventuraworld.com/booking. Use the booking number at the top of this form. When paying by check, please fully complete the form and send the check/reservation form to the indicated address. When paying by credit card (not via the booking engine), please fully complete the form above and complete the calculate deposit worksheet. If you wish to pay more than just the deposit amounts, indicate this in the notes section. Once completed, please submit the reservation form to your group leader to send to Aventura World. We will email you a link to pay via credit card upon receipt. This email will come from Aventuraworld@aventuraworld.com. Please check your spam.

**Cancellation Policy (New Bookings, Not Travel Credits):**

Cancellations with 131 days or more prior to departure-full refund, the cost of trip cancellation & interruption insurance is retained, between 130 and 91 days prior to departure $800 per person is retained, 90 and 61 days 50% is retained, 60 and 31 days 85% is retained, 30 days or less, or no show 100% of the package price is retained. Aventura World recommends the purchase of Cancel For Any Reason (CFAR) travel protection insurance. Note: A person becoming a single as a result of the roommate’s cancellation must pay the single supplement. Aventura World reserves the right to adjust pricing based on currency fluctuations, gas increases, and government/airline-imposed charges.

I have read the schedule of activities for the Lebanon Valley Chamber of Commerce – Tuscany, Italy program – November 1-9, 2022 and accept the terms and conditions outlined on our website www.aventuraworld.com/terms-conditions and authorize ______ to be charged to my card (including optional tour/extension and insurance premium if applicable – from Deposit Due line above).

**Signature**: ___________________________________________  **Date**: _______/_______/_________